

Date: Jul 18, 2024

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POLYKOTE INK & PAINT (SHENZHEN) LTD. NO. 118, HUANG PU ROAD, SHAJING SUBDISTRICT, BAOAN, SHENZHEN, CHINA (ZIP CODE: 518125)

The following samples were submitted and identified by/on behalf of the client as: PLEASE SEE ATTACHMENT

Case No.	:	CA324203034549
Sample Receiving Date	:	JUN 27, 2024
Testing Period	:	JUN 27, 2024 – JUL 15, 2024

Selected test(s) as requested by the client, please refer to test result page(s) for details:

Tes	st Requested	Conclusion
1.	European RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC	PASS
2.	European RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU – DEHP, BBP, DBP and DIBP content	PASS

******** FOR FURTHER DETAILS, PLEASE REFER TO THE FOLLOWING PAGE(S) ********

Signed for and on behalf of SGS Hong Kong Ltd.

To Man Wah, Po Technical Manager



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Attachment:

FLEXOGRAPHIC & GRAVURE INK NO.:	FLEXOGRAPHIC & GRAVURE INK COLOR:
FLEXO / AA / ROTO / TW / 3M / F8101 / 2 / 3 / 4 / 5 / 6 / 8	FLUORESCENT COLOR
HR / AA / TW / 3M / 103 / 62 / A / M / -5 / -8	WHITE
HR / AA / TW / 3M / 074 / 075 / 077 / 91 / 95 / 97 / M	BLACK / CONDUCTIVE BLACK
HR / AA / TW / 3M / 301 / 302 / 303 / 501 / 502 / 22 / 32 / 33 / A / M	YELLOW
HR / AA / TW / 3M / 326 / 122E / 794 / 795 / 796 / 26 / 81 / 82 / 86 / M	YELLOW
HR / AA / TW / 3M / 020 / 797 / 20 / 50 / 87 / M	ORANGE
HR / AA / TW / 3M / 351 / 352 / 800 / 51 / 52 / 88 / M	RED
HR / AA / TW / 3M / 430 / 432 / 798 / 799 / 13 / 17 / M	RED
HR / AA / TW / 3M / 433 / 490 / 11 / 16 / 48 / M	RED
HR / AA / TW / 3M / 126 / 79 / M	GREEN
HR / AA / TW / 3M / 379 / 138 / 362 / 363 / 39 / 38 / 35 / 36 / M	BLUE
HR / AA / TW / 3M / 356 / 358 / 56 / 58 / M	MAGENTA
HR / AA / TW / 3M / 343 / 348 / 83 / 84 / M	VIOLET
FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Silver	GOLD MEDIUM w/ SILVER
FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Rich & Pale Gold	GOLD MEDIUM w/ GOLD
R / F #6 Aluminium Paste	ALUMINIUM PASTE
R / F Matt Paste	POLYKOTE / POLYVURE MATT PASTE

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Test Results:

1. European RoHS Directive 2011/65/EU Annex II; recasting 2002/95/EC

Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB) and Polybromodiphenyl ether (PBDE) content

Method :

For Lead, Cadmium : With reference to IEC 62321-5:2013, analysis was performed by Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES) / Atomic Absorption Spectrometer (AAS).

For Mercury : With reference to IEC 62321-4:2013+AMD1:2017, analysis was performed by Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES).

For PBB and PBDEs : With reference to IEC 62321-6:2015, analysis was performed by Gas Chromatography Mass Spectrometer (GC-MS)

For Chromium (VI) : With reference to IEC 62321-7-2:2017, analysis was performed by Ultraviolet Visible Spectrophotometer (UV-Vis)

Test Item		Result (mg/kg)	Reporting	Permissible	
rest item	1	2	3	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	ND	5	100
Lead (Pb)	ND	ND	ND	5	1000
Mercury (Hg)	ND	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	ND	5	1000
Sum of PBBs	ND	ND	ND		1000
Monobromobiphenyl	ND	ND	ND		
Dibromobiphenyl	ND	ND	ND		
Tribromobiphenyl	ND	ND	ND		
Tetrabromobiphenyl	ND	ND	ND		
Pentabromobiphenyl	ND	ND	ND		
Hexabromobiphenyl	ND	ND	ND		
Heptabromobiphenyl	ND	ND	ND		
Octabromobiphenyl	ND	ND	ND		
Nonabromobiphenyl	ND	ND	ND		
Decabromobiphenyl	ND	ND	ND		
Sum of PBDEs	ND	ND	ND		1000
Monobromodiphenyl ether	ND	ND	ND		
Dibromodiphenyl ether	ND	ND	ND		
Tribromodiphenyl ether	ND	ND	ND		
Tetrabromodiphenyl ether	ND	ND	ND		
Pentabromodiphenyl ether	ND	ND	ND		
Hexabromodiphenyl ether	ND	ND	ND		
Heptabromodiphenyl ether	ND	ND	ND		
Octabromodiphenyl ether	ND	ND	ND		
Nonabromodiphenyl ether	ND	ND	ND		
Decabromodiphenyl ether	ND	ND	ND		
Comment	Pass	Pass	Pass		

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Test Item	tom Result (mg/kg)				Permissible
Test tient	4	5	6	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	ND	5	100
Lead (Pb)	ND	ND	ND	5	1000
Mercury (Hg)	ND	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	ND	5	1000
Sum of PBBs	ND	ND	ND		1000
Monobromobiphenyl	ND	ND	ND		
Dibromobiphenyl	ND	ND	ND		
Tribromobiphenyl	ND	ND	ND		
Tetrabromobiphenyl	ND	ND	ND		
Pentabromobiphenyl	ND	ND	ND		
Hexabromobiphenyl	ND	ND	ND		
Heptabromobiphenyl	ND	ND	ND		
Octabromobiphenyl	ND	ND	ND		
Nonabromobiphenyl	ND	ND	ND		
Decabromobiphenyl	ND	ND	ND		
Sum of PBDEs	ND	ND	ND		1000
Monobromodiphenyl ether	ND	ND	ND		
Dibromodiphenyl ether	ND	ND	ND		
Tribromodiphenyl ether	ND	ND	ND		
Tetrabromodiphenyl ether	ND	ND	ND		
Pentabromodiphenyl ether	ND	ND	ND		
Hexabromodiphenyl ether	ND	ND	ND		
Heptabromodiphenyl ether	ND	ND	ND		
Octabromodiphenyl ether	ND	ND	ND		
Nonabromodiphenyl ether	ND	ND	ND		
Decabromodiphenyl ether	ND	ND	ND		
Comment	Pass	Pass	Pass		

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Test Item		Result (mg/kg)		Reporting	
Test tielli	7	8	9	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	ND	5	100
Lead (Pb)	ND	ND	ND	5	1000
Mercury (Hg)	ND	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	ND	5	1000
Sum of PBBs	ND	ND	ND		1000
Monobromobiphenyl	ND	ND	ND		
Dibromobiphenyl	ND	ND	ND		
Tribromobiphenyl	ND	ND	ND		
Tetrabromobiphenyl	ND	ND	ND		
Pentabromobiphenyl	ND	ND	ND		
Hexabromobiphenyl	ND	ND	ND		
Heptabromobiphenyl	ND	ND	ND		
Octabromobiphenyl	ND	ND	ND		
Nonabromobiphenyl	ND	ND	ND		
Decabromobiphenyl	ND	ND	ND		
Sum of PBDEs	ND	ND	ND		1000
Monobromodiphenyl ether	ND	ND	ND		
Dibromodiphenyl ether	ND	ND	ND		
Tribromodiphenyl ether	ND	ND	ND		
Tetrabromodiphenyl ether	ND	ND	ND		
Pentabromodiphenyl ether	ND	ND	ND		
Hexabromodiphenyl ether	ND	ND	ND		
Heptabromodiphenyl ether	ND	ND	ND		
Octabromodiphenyl ether	ND	ND	ND		
Nonabromodiphenyl ether	ND	ND	ND		
Decabromodiphenyl ether	ND	ND	ND		
Comment	Pass	Pass	Pass		

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Test Item		Result (mg/kg)		Reporting	Permissible
reschem	10	11	12	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	ND	5	100
Lead (Pb)	ND	ND	ND	5	1000
Mercury (Hg)	ND	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	ND	5	1000
Sum of PBBs	ND	ND	ND		1000
Monobromobiphenyl	ND	ND	ND		
Dibromobiphenyl	ND	ND	ND		
Tribromobiphenyl	ND	ND	ND		
Tetrabromobiphenyl	ND	ND	ND		
Pentabromobiphenyl	ND	ND	ND		
Hexabromobiphenyl	ND	ND	ND		
Heptabromobiphenyl	ND	ND	ND		
Octabromobiphenyl	ND	ND	ND		
Nonabromobiphenyl	ND	ND	ND		
Decabromobiphenyl	ND	ND	ND		
Sum of PBDEs	ND	ND	ND		1000
Monobromodiphenyl ether	ND	ND	ND		
Dibromodiphenyl ether	ND	ND	ND		
Tribromodiphenyl ether	ND	ND	ND		
Tetrabromodiphenyl ether	ND	ND	ND		
Pentabromodiphenyl ether	ND	ND	ND		
Hexabromodiphenyl ether	ND	ND	ND		
Heptabromodiphenyl ether	ND	ND	ND		
Octabromodiphenyl ether	ND	ND	ND		
Nonabromodiphenyl ether	ND	ND	ND		
Decabromodiphenyl ether	ND	ND	ND		
Comment	Pass	Pass	Pass		

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Test Item		Result (mg/kg)			Permissible
Test tielli	13	14	15	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	ND	5	100
Lead (Pb)	ND	ND	ND	5	1000
Mercury (Hg)	ND	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	ND	5	1000
Sum of PBBs	ND	ND	ND		1000
Monobromobiphenyl	ND	ND	ND		
Dibromobiphenyl	ND	ND	ND		
Tribromobiphenyl	ND	ND	ND		
Tetrabromobiphenyl	ND	ND	ND		
Pentabromobiphenyl	ND	ND	ND		
Hexabromobiphenyl	ND	ND	ND		
Heptabromobiphenyl	ND	ND	ND		
Octabromobiphenyl	ND	ND	ND		
Nonabromobiphenyl	ND	ND	ND		
Decabromobiphenyl	ND	ND	ND		
Sum of PBDEs	ND	ND	ND		1000
Monobromodiphenyl ether	ND	ND	ND		
Dibromodiphenyl ether	ND	ND	ND		
Tribromodiphenyl ether	ND	ND	ND		
Tetrabromodiphenyl ether	ND	ND	ND		
Pentabromodiphenyl ether	ND	ND	ND		
Hexabromodiphenyl ether	ND	ND	ND		
Heptabromodiphenyl ether	ND	ND	ND		
Octabromodiphenyl ether	ND	ND	ND		
Nonabromodiphenyl ether	ND	ND	ND		
Decabromodiphenyl ether	ND	ND	ND		
Comment	Pass	Pass	Pass		

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Test Item	Result	(mg/kg)	Reporting	Permissible
restitem	16	17	Limit (mg/kg)	Limit (mg/kg)
Cadmium (Cd)	ND	ND	5	100
Lead (Pb)	ND	ND	5	1000
Mercury (Hg)	ND	ND	5	1000
Hexavalent Chromium (Cr(VI))	ND	ND	5	1000
Sum of PBBs	ND	ND		1000
Monobromobiphenyl	ND	ND		
Dibromobiphenyl	ND	ND		
Tribromobiphenyl	ND	ND		
Tetrabromobiphenyl	ND	ND		
Pentabromobiphenyl	ND	ND		
Hexabromobiphenyl	ND	ND		
Heptabromobiphenyl	ND	ND		
Octabromobiphenyl	ND	ND		
Nonabromobiphenyl	ND	ND		
Decabromobiphenyl	ND	ND		
Sum of PBDEs	ND	ND		1000
Monobromodiphenyl ether	ND	ND		
Dibromodiphenyl ether	ND	ND		
Tribromodiphenyl ether	ND	ND		
Tetrabromodiphenyl ether	ND	ND		
Pentabromodiphenyl ether	ND	ND		
Hexabromodiphenyl ether	ND	ND		
Heptabromodiphenyl ether	ND	ND		
Octabromodiphenyl ether	ND	ND		
Nonabromodiphenyl ether	ND	ND		
Decabromodiphenyl ether	ND	ND		
Comment	Pass	Pass		

Specimen Description:

- 1. Fluorescent color ink (FLEXO / AA / ROTO / TW / 3M / F8101 / 2 / 3 / 4 / 5 / 6 / 8)
- 2. White ink (HR / AA / TW / 3M / 103 / 62 / A / M / -5 / -8)
- 3. Black / conductive black ink (HR / AA / TW / 3M / 074 / 075 / 077 / 91 / 95 / 97 / M)
- 4. Yellow ink (HR / AA / TW / 3M / 301 / 302 / 303 / 501 / 502 / 22 / 32 / 33 / A / M)
- 5. Yellow ink (HR / AA / TW / 3M / 326 / 122E / 794 / 795 / 796 / 26 / 81 / 82 / 86 / M)
- 6. Orange ink (HR / AA / TW / 3M / 020 / 797 / 20 / 50 / 87 / M)
- 7. Red ink (HR / AA / TW / 3M / 351 / 352 / 800 / 51 / 52 / 88 / M)
- 8. Red ink (HR / AA / TW / 3M / 430 / 432 / 798 / 799 / 13 / 17 / M)
- 9. Red ink (HR / AA / TW / 3M / 433 / 490 / 11 / 16 / 48 / M)
- 10. Green ink (HR / AA / TW / 3M / 126 / 79 / M)
- 11. Blue ink (HR / AA / TW / 3M / 379 / 138 / 362 / 363 / 39 / 38 / 35 / 36 / M)
- 12. Magenta ink (HR / AA / TW / 3M / 356 / 358 / 56 / 58 / M)
- 13. Violet ink (HR / AA / TW / 3M / 343 / 348 / 83 / 84 / M)
- 14. Gold medium w/ silver ink (FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Silver)
- 15. Gold medium w/ gold ink (FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Rich & Pale Gold)
- 16. Aluminium paste (R / F #6 Aluminium Paste)
- 17. Polykote / polyvure matt paste (R / F Matt Paste)
- Note: 1. mg/kg = milligram per kilogram
 - 2. ND = Not Detected

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Remark: Results shown as ND are ignored in the sum calculation

2. European RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU -

DEHP, BBP, DBP and DIBP content

Method : With reference to IEC 62321-8:2017. Analysis was performed by Gas Chromatography / Mass Spectrometry

Test Itom			Result (%)	Reporting	Permissible
	CAS NO.	1	2	3	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	0.003	0.1
Comment			PASS			

Test Itom			Result (%))	Reporting	Permissible
rest tiem	CAS NO.	4	5	6	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	0.003	0.1
Comment			PASS			

Test Item			Result (%))	Reporting	Permissible
Test tient	CAS NO.	7	8	9	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	0.003	0.1
Comment			PASS			

Test Item	CAS No.	Result (%)			Reporting	Permissible
		10	11	12	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	0.003	0.1
Comment			PASS			

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Test Item	CAS No.	Result (%)			Reporting	Permissible
		13	14	15	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	0.003	0.1
Comment			PASS			

Test Item	CAS No.	Resu	lt (%)	Reporting	Permissible
		16	17	Limit (%)	Limit (%)
Bis-(2-ethylhexyl) Phthalate (DEHP)	117-81-7	ND	ND	0.003	0.1
Benzylbutyl Phthalate (BBP)	85-68-7	ND	ND	0.003	0.1
Dibutyl Phthalate (DBP)	84-74-2	ND	ND	0.003	0.1
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	0.003	0.1
Comment		PASS			

Specimen Description:

- 1. Fluorescent color ink (FLEXO / AA / ROTO / TW / 3M / F8101 / 2 / 3 / 4 / 5 / 6 / 8)
- 2. White ink (HR / AA / TW / 3M / 103 / 62 / A / M / -5 / -8)
- 3. Black / conductive black ink (HR / AA / TW / 3M / 074 / 075 / 077 / 91 / 95 / 97 / M)
- 4. Yellow ink (HR / AA / TW / 3M / 301 / 302 / 303 / 501 / 502 / 22 / 32 / 33 / A / M)
- 5. Yellow ink (HR / AA / TW / 3M / 326 / 122E / 794 / 795 / 796 / 26 / 81 / 82 / 86 / M)
- 6. Orange ink (HR / AA / TW / 3M / 020 / 797 / 20 / 50 / 87 / M)
- 7. Red ink (HR / AA / TW / 3M / 351 / 352 / 800 / 51 / 52 / 88 / M)
- 8. Red ink (HR / AA / TW / 3M / 430 / 432 / 798 / 799 / 13 / 17 / M)
- 9. Red ink (HR / AA / TW / 3M / 433 / 490 / 11 / 16 / 48 / M)
- 10. Green ink (HR / AA / TW / 3M / 126 / 79 / M)
- 11. Blue ink (HR / AA / TW / 3M / 379 / 138 / 362 / 363 / 39 / 38 / 35 / 36 / M)
- 12. Magenta ink (HR / AA / TW / 3M / 356 / 358 / 56 / 58 / M)
- 13. Violet ink (HR / AA / TW / 3M / 343 / 348 / 83 / 84 / M)
- 14. Gold medium w/ silver ink (FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Silver)
- 15. Gold medium w/ gold ink (FLEXO / AA / ROTO / TW / 3M / 638 / 66 / 67 / Rich & Pale Gold)
- 16. Aluminium paste (R / F #6 Aluminium Paste)
- 17. Polykote / polyvure matt paste (R / F Matt Paste)
- Note: 1. mg/kg = milligram per kilogram
 - 2. ND = Not Detected

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Flowchart:



- Note : 1. For Cr(VI), spot test is adopted for metal sample.
 - 2. The Cd and Pb contents test on polymeric samples were dissolved totally by preconditioning method according to above flow chart.

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Flowchart:



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Remark:

When statement of conformity is made, unless inherent in the requested specification, the decision rule would be based on the non-binary statement with guard band (is equal to the expanded measurement uncertainty with a 95% coverage probability, $w = U_{95}$) in ILAC-G8:09/2019 Clause 4.2.3.

"Pass - the measured value is within (or below / above) the acceptance limit, where the acceptance limit is below / above to the guard band." or "Pass - The measured values were observed in tolerance at the points tested. The specific false accept risk is up to 2.5%."

"Fail - the measured value is out of (or below / above) the tolerance limit added / subtracted to the guard band." or "Fail - One or more measured values were observed out of tolerance at the points tested". The specific false reject risk is up to 2.5%.

"Inconclusive – It is not possible to state the conformity. Either one or more measured values were observed in the portion of the expanded measurement uncertainty intervals at the points tested where the specific risk is up to 50%."

Sample Photo:





SGS authenticate the photo on original report only

*** End of Report ***

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